

## **FOUR LARGEST CONTRIBUTORS TO PREMATURE OR EXCESSIVE WEAR**

- 1. Temperature settings too low in rear.**
- 2. Running the screw with no material in the barrel, purging dry.**
- 3. Excessive screw RPM. Slow down RPM to recover just in time for the next shot.**
- 4. High back pressure. Creates a lot of friction at the area where the check ring contacts the tip.  
Can “load up” the screw.**