

CONCOR TOOL & MACHINE, INC

PROCESSING DATA REQUEST	Date	
	By	
CUSTOMER INFORMATION	MACHINE INFORMATION	
Customer	Machine OEM	
Address	Model	Type (Inj/Ext/Other)
City/State	Clamp force	
Contact	Rated shot capacity (ounces in PS)	
Phone	Max. stroke	Stroke used
FAX	Diameter	L/D
PROCESSING INFORMATION		
Material	Heat profile:	Rear
Supplier		Middle
Additives		Front
% Regrind	Screw RPM	
Back pressure in lbs.	Actual shot requirement	
Nozzle orifice size	Total cycle time	
If Extruder-pounds per hour?	Screw recovery time	
DESIGN INFORMATION		
Screw type (chrome, nitrided, tool steel, etc.)	Barrel type (nitrided, bimetallic, sleeved)	
Screw wear	Valve manufacturer	
Compression ratio	Valve type (3 piece/free flow/ball check/other)	
Flight depth - Feed	Check ring wear	
Flight depth - Metering	Barrel wear	
Zone length - Feed	How long did machine run before problem developed?	
Zone length - Transition		
Zone length - Metering	What attempts have been made to solve problem?	
Mixer type		
Barrier type		
PROBLEM DESCRIPTION		